

*Company Profile*

As on 28th November 2012

##### General Information

Name: PRASHTECH ENGINEERS PVT. LTD.

(Formerly PRASHTECH PRODUCTS – Estd. 1996)

Registered Office & Factory: 1274, Shed No. 1, Sai Om Industrial Estate,

S. No. 78/1, Shivane, PUNE 411 023.

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Director Mobile 9822664406 Mr. Prabodh Veerkar B. E. (Mechanical)

Director Mobile 9822189748

Central Excise: AADCP5152GXM003

C.I.N: U 29299 PN 2005 PTC 020419 Dt. 16th Mar. 2005

SSI: 27 025 12 01434 Dt. 16th November 2009

PAN: AADCP5152G

TAN: PNEP09096D

Importer-Exporter Code: 3105003592 DT. 13-06-2005

Sales Tax: VAT TIN No. 27900378529 /V/ w.e.f. 1-04-2006

CST TIN No. 27900378529 /C/ w.e.f. 1-04-2006

Service Tax Registration Code : AADCP5152GSD001

Bankers: Indian Overseas Bank, Karve Rd. Branch, Pune.

Connected Power: 140 HP

Work Premises: Constructed - 12800 sqft, open space – 1800 sqft

[Admin Office 2000 sqft, Machine Shop 6500 sqft, Machine Shop Office 1000 sqft, QC 700 sqft, Stores 1600 sqft, Assly 250 sqft, utilities 300 sqft, Toilets 450 sqft]

Manpower: Adequate team of Production Engineers, Planning Engineers, Purchase Executives, Skilled Operators, QA Engineers, Customer Support Engineers, Accounts Staff & Logistics Staff.

##### An ISO 9001-2008 certified company

##### Manufacturing Facilities

1. CNC Universal Cylindrical Grinding Machine, make Jones & Shipman, UK. Fanuc drives. 1000 X 300 mm, Job Wt. 100 Kg (Max), Taper Grinding, Form & Thread grinding, with MORPOSS Diametric Gauging, Renishaw flagging device, Acoustic gap eliminator, coolant mist extraction system, Jib Crane for job loading.
2. Universal Cylindrical Grinding Make PARISHUDH Admit 630 mm

Machine with Internal Grinder: Model GCU 350 S Job OD 350 mm Max

1. Universal Cylindrical Grinding Make PARISHUDH Admit 450 mm

Machine with Internal Grinder: Model GCU 200 S Job OD 200 mm Max

1. CNC Turning Centre Make LMW Admit 550 mm

With Tailstock Model PILATUS 25T Max. Turning Dia. 320

8 Station Turret

7.5/11 kW Spindle Power

Speed Range 35-3500 rpm

FANUC Oi TB

1. CNC Turning Centre Make MURATA Admit 300 mm

With Tailstock Model WSC 8 Max. Turning Dia. 300

10 Station Turret

11 kW Spindle Power

Max. RPM 4000

FANUC 6T

1. CNC Turning Centre Make MORISEIKE Admit 600 mm

With Tailstock Model SL4 Max. Turning Dia. 350

8 Station Turret

11/15 kW Spindle Power

Speed Range 35-3500

FANUC Oi MATE TC

1. CNC Turning Centre Make LMW Admit 420 mm

With Tailstock Model LL20T L3 Max. Turning Dia. 320

8 Station Turret

7.5/11 kW Spindle Power

Speed Range 3500 rpm

FANUC Oi-mate TD

1. CNC Turning Centre Make MAZAK                       Admit 705 mm

With Tailstock Model QUICKTURN SMART 350 Max. Turning Dia.420

12 Station Turret

22/30 kW Spindle Power

Speed Range 3300

MAZATROL smart

1. Vertical Machining Centre Make Mitsui Seiki Table 1100 X 570 mm

Model VR 3A 750 X 500 X 500 [+150]

FANUC 6M BT40, ATC 30 Station

1. Vertical Machining Centre Make KITAMURA Pallet 1000 X 420 mm with Pallet Changer

Model MY CENTRE 3 835 X 475 X 460 [+150]

FANUC 15M BT40, ATC 30 Station

1. Milling Machine: Make BFW Table 1000 X 230 mm

Model VF 1 Spindle ISO 40

Electronica DRO, 3 Axes,

LC 0.005 mm, Infinity feature.

1. Lathe Machine: Make KIRLOSKAR Admit 800, SOB 350 mm

Model Turnmaster 35 Tailstock Taper MT3

1. Lathe Machine: Make MACPOWER Admit 1000, SOB 520 mm

Model TURNER Tailstock Taper MT4

1. Drill Machine [Three]: Make THAKOOR/ ALEX Capacity 20/25 mm
2. Band saw: Make LAXMI Capacity Dia. 7 inch
3. Air Compressor [Three]: Make ELGI / KAC Capacity 8 cfm, 2 HP
4. Power Generator [Two]: Make Cummins / Kirloskar 82 / 63 kVA

Other Item: Trolleys, Arbor Press, hydro test pump, R. O. Plant, etc.

##### Inspection Equipments

Vertical Measuring Instrument (with 2D Statistical Module Programming) Make TRIMOS & DigiMar Height range 872 mm, with 1 X 1 mt Granite Surface Plate, GMT make

Hardness Tester: ROCKWELL Hardness Tester Make FINE

Surface Roughness Tester: Mitutoyo make

Surface Plate: Grade I, 630 X 630 mm, Granite 3 No & C. I. 3 No., GMT Make.

Height Gauge: 300 mm, Accurate make – 2 Nos.

Dials: Dial Comparator 1 μ Mahr make – 2 Nos,

Lever type 2μ, Mitutoyo make – 3 Nos.

Lever type 10μ, Mitutoyo make – 5 nos.

Plunger type, 10μ, Mahr make – 1 no, Mitutoyo make – 1 no.

Plunger type, 1μ, Mitutoyo make – 2 no.

Dial Stands – 4 nos.

Bore Gauges: 10-18 to 50-150 mm range, Mitutoyo make

Total 11 Bore Gauges

Depth Micrometers: 0-100 mm, 10 μ Chinese make

Micrometers: 0-25 to 50-75 mm 1 μ Mitutoyo make

Total 5 Nos.

0-25 to 200-300 mm, 10 μ Mitutoyo make

Total 13 Nos.

Chinese make

Total 3 Nos.

Vernier Calipers: 200 mm, Digital Vernier Mitutoyo make – 6 Nos.

300 mm, Digital Vernier Baker make – 1 No.

200 to 300 mm, various Verniers Mitutoyo make – 6 Nos.

Ring Gauges: MT2, MT3, MT4, MT5 Unity make

Slip Gauge Box: 83 pcs SET Russian Make

83 pcs SET Chinese Make

Slip Gauge Accessories: 7 pc set Mikronix Make

Sine Centres: 300 mm Supreme Make

Bench Centre: φ300 X 500 mm Jafuji

Comparator Stand: 200 mm Unity Make – 1 No.

Internal Dial Range: Teclock Make

Caliper Gauge: 20-36, 30-62 & 55-150 mm Three sets

Others: Meter to check radioactive contamination in raw material. Electronic Weighing M/C, Magnetic V Block 2 pairs, Graticule Magnifier, Digital Temperature Meter, Master Setting Rings, etc.

Specific: Test Rig for testing CNC Live Centres [Own product]

Metallurgical: We hire external services for Ultrasonic testing, Spectro Testing, Chemical analysis of elements & physical test as applicable.

##### Computerization: 18 work-stations connected to Server, 24-hrs internet connectivity, Data security, 17 concurrent users ERP, etc.

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